



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5622-5
Job Sheet 187379



DAG
21
0-00

Part No: D5622-5

Job Qty: 36 ea

Part Name: Aft Wearshoe



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5622 REV.B IPP REV:A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD IPP REV:B 18.11.26 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	36 pcs	12/24/18	12/24/18	0.00	2.23	Waterjet - Flow		DL 18/12/06
120	QC	36 pcs	12/24/18	12/24/18	0.00	0.00	QC2 Waterjet-2		DL 18/12/06
130	QC	36 pcs	12/24/18	12/24/18	0.00	0.00	QC8-2		38 DAS
140	Brake NC	36 pcs	12/24/18	12/24/18	0.12	0.30	Brake NC 1		DAS-89 30
150	QC	36 pcs	12/24/18	12/24/18	0.00	0.00	QC5		38 9-89
160	Autoweid 1	36 pcs	12/24/18	12/24/18	0.00	1.13	Automated welding		138
170	QC	36 pcs	12/24/18	12/24/18	0.00	0.00	QC10		EL
180	QC	36 pcs	12/24/18	12/24/18	0.00	0.00	QC5		EL
190	HandFinish	36 pcs	12/24/18	12/24/18	0.00	0.98	HandFinish4		St 2018/12/20
200	QC	36 pcs	12/24/18	12/24/18	0.00	0.00	QC3		DEC 20 2018 68
210	Packaging	36 pcs	12/24/18	12/24/18	0.00	0.00	Packaging3-1	ST607	9-89
220	QC21-SA	36 Ea	12/24/18	12/24/18	0.00	0.00	QC21		DEC 21 2018

Part Op 110 - 1-Cut D5622-5F as per Dwg D5622 Dwg Rev: B Prog Rev: B 2-Debur if necessary
Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____
190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI BATCH: 5130722 EX 11/19
210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	8.0280 sf (.223 ea)	110-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	8	109	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S135485

Part: D5622-5

Job No: 187379

Serial No/Batch: S135485

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/06/18

DEC 06 2018